

## **Injection Moulding Grade**

**IH120N** is a Polypropylene homopolymer for general purpose injection moulding applications, rigid packaging, furniture, house-wares, planters, pots & closures etc.

## Typical Polypropylene Property Chart

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Raffia					
Grade	MFI (l <sub>2,</sub> 230 <sup>0</sup> C) (g/10 min) ASTM D 1238	Density (g/cc) ASTM D 1505	Tensile Strength @Yield (Kg/cm <sup>2</sup> ) ASTM D 638	Elong @Yield (%) ASTM D 638	Flexural Modulus (Kg/cm <sup>2</sup> ) ASTM D 790
WH034N	3.4	0.91	340	9	14500
WHO40N	4.2	0.91	320	9	14500
TQ Film					
Grade	MFI (I <sub>2</sub> ,230 <sup>0</sup> C) (g/10 min) ASTM D 1238	Density (g/cc) ASTM D 1505	Tensile Strength @Yield (Kg/cm²) ASTM D 638	Elong @Yield (%) ASTM D 638	Flexural Modulus (Kg/cm <sup>2</sup> ) ASTM D 790
FH110N	10.5	0.91	340	9	14000
Injection Moulding					
Grade	MFI (l <sub>2</sub> ,230 <sup>0</sup> C) (g/10 min) ASTM D 1238	Density (g/cc) ASTM D 1505	Tensile Strength @Yield (Kg/cm²) ASTM D 638	Elong @Yield (%) ASTM D 638	Flexural Modulus (Kg/cm²) ASTM D 790
IH120N	12	0.91	350	8	14000